Thermal Catheter Tipper-Flarer Fast, easy, precise.



Astute Design's Thermal Tipping and Flaring machine enables medical device manufacturers to thermally modify the tips of catheters, sheaths and dilators. This simple but capable machine requires less than 1 square foot of expensive cleanroom table space.

Through the use of an intelligent controller, quick change die and a universal (4Fr to 24Fr) grip, the Thermal Tipping and Flaring machine can be changed from one application to another is less than a minute* (SMET: Single Minute Exchange of Tooling)(* after cooling).

With three different types of die available (SS, PTFE Coated and PTFE Lined) as well as varying diameter PTFE Coated Mandrels, the Thermal Tipper can

> handle almost any application. This machine can also be used to thermally flare most medical device tubing.



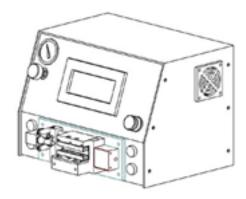


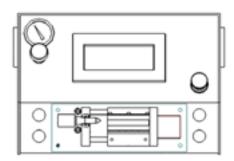
Features:

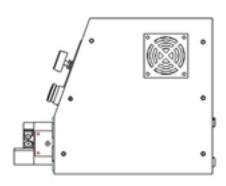
- o Stainless Steel Thermal Die Mount.
- Thermal Tipping Die, 3 types of Tipping Die, (Flaring Die and Custom Die are available.)
- o Removable transparent Safety Shield.
- o Pressure Gauge indication of clamp pressure.
- o Adjustable Angle Cooling Jets. o E-Stop removes all energy from machine.
- o Smart Controller capable of 21 different user
- programmable tipping or flaring recipes.
- o Foot pedal to initiate the tipping cycle
- O Universal grip capable of tipping/flaring 4Fr. to 24Fr medical device tubing.

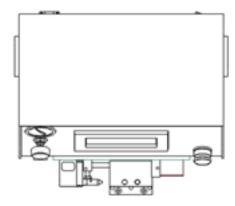


THERMAL FLARER/TIPPER SPECIFICATIONS:









UTILITIES:

110 VAC, 60 Hz, 5 A 40 to 60 PSI, 1 um Filtered, Dry Air 11"D x 12"L x 9"H (bench area < 1 sq. ft.)

Quantifiable & easily validatable recipes

FEATURES:

Hi quality & hi 11 pass yield tips & flares 4 to 24 Fr Tipping & Flaring (w/appropriate die) Programmable Temperature to 250°C (480°F) Hi power 100 watt Cartridge Heater Hi tip forming push force Adjustable shaft clamp force Quick change, magnetically held shaft grips Cooling Jets (pressure externally regulated) Programmable Push & Cool Times 21 Program Capacity (1 default + 20 user defined) Dual illuminated Clamp & Start Buttons Easy to remove operator guard (not illustrated) Hi-Power stepper motor Interchangeable Dead Stop Easy to read, touch screen HMI Password protected recipes Externally accessible 5A fuse Machine directed recipe changeovers User selectable IDLE mode to save energy

ACCESSORIES:

Inexpensive SS Tips (typically used w/silicone spray or suitable mold release) PTFE Coated Tips PTFE Lined Tips Flaring Tips (PTFE Coated) 4-24 Fr Cast Silicone Grips 4-24 Fr SS Deadstops Foot pedal for "hands free" cycle start

Special applications handled on a case by case basis